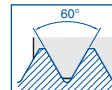


Ref. **3209**

## MACHO RECTO MÁQUINA UN

UN Machine Straight Tap  
Taraud Droit Machine UN

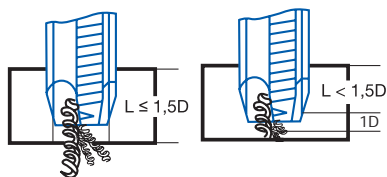
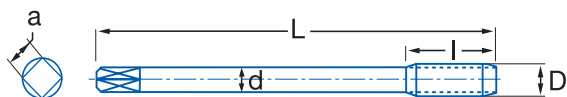


Rosca americana unificada cilíndrica  
Unified Thread Standard  
Filetage unifié

HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B		$\alpha$ $10^\circ \pm 2$
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Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

Vc= m/min.



UN	Hilos Threads	Filets Filets	L mm	l mm	d mm		a mm	Z	Nº Art. 5% Co	€
UN 1"1/8	8		180	45	22	18,00	4	38311	174,32	
UN 1"1/4	8		180	45	22	18,00	4	38312	224,89	
UN 1"3/8	8		200	56	28	22,00	4	38313	255,11	
UN 1"1/2	8		200	56	28	22,00	5	38314	334,95	
UN 1"5/8	8		200	56	28	22,00	5	38315	391,81	
UN 1"3/4	8		200	56	28	22,00	5	38316	477,29	
UN 2"	8		225	50	40	32,00	5	38317	511,41	