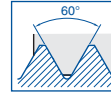


Ref. **3024**

JUEGO MACHOS MANO UNF-SAE

UNF-SAE Hand Tap Set

Jeu de Tarauds à Main UNF-SAE



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié



Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15

N°1 Desbaste
Roughing
Ebauche

N°3 Acabado
Finishing - Finition
(Ref. 3014)

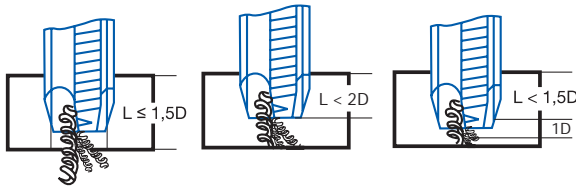
Grupo 1
Subgr. 1.1

Grupo 5
Subgr. 5.1

Grupo 3
Subgr.
3.1/3.2

Grupo 6
Subgr.
6.1/6.2/6.3

Vc= m/min.



UNC	Hilos Threads Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
UNF N°5	44	36	11	3,50	2,70	3	75601	34,23
UNF N°6	40	40	12	4,00	3,00	3	75602	32,81
UNF N°8	36	40	12	4,50	3,40	3	75603	32,81
UNF N°10	32	45	14	6,00	4,90	3	75604	32,81
UNF N°12	28	50	14	6,00	4,90	3	75605	34,23
UNF 1/4	28	50	18	6,00	4,90	3	62462	27,52
UNF 5/16	24	56	22	6,00	4,90	3	62477	30,08
UNF 3/8	24	63	22	7,00	5,50	3	62471	34,04
UNF 7/16	20	63	22	8,00	6,20	3	62483	45,21
UNF 1/2	20	75	24	9,00	7,00	3	62459	46,18
UNF 9/16	18	80	28	11,00	9,00	4	62486	60,22
UNF 5/8	18	80	28	12,00	9,00	4	62474	77,76
UNF 3/4	16	95	32	14,00	11,00	4	62465	104,53
UNF 7/8	14	100	32	18,00	14,50	4	62480	134,28
UNF 1"	12	110	40	18,00	14,50	4	62489	178,09
UNF 1"1/4	12	132	56	22,00	18,00	4	76158	346,87

Macho único Ref. 3014 bajo demanda

Single Tap Ref. 3014 upon request

Taraud Ref. 3014 sur demande