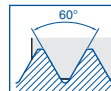


Ref. **3224**

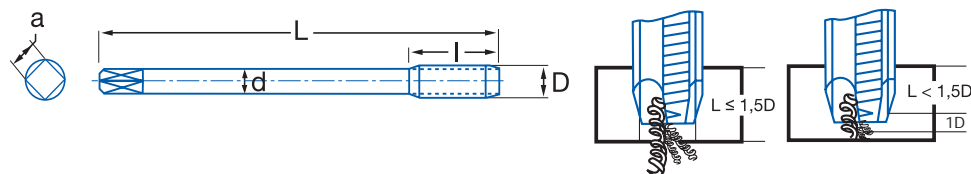
MACHO RECTO MÁQUINA UNF-SAE

UNF-SAE Machine Straight Tap
Taraud Droit Machine UNF-SAE



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B		α $10^\circ \pm 2$
--------------	------------	-----------	------------	--	------------------------------



Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	1.2	6-10
3	3.1	7-10
	3.2	4-7
5	5.1	5-8
	5.2	8-12
6	6.1	15-35
	6.2	14-20
	6.3	12-15

Vc= m/min.

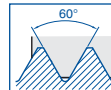
UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNF 5/16	24		90	22	6,00	4,90	3	22576	16,33
UNF 3/8	24		90	20	7,00	5,50	3	20655	17,56
UNF 7/16	20		100	20	8,00	6,20	3	22578	24,14
UNF 1/2	20		100	22	9,00	7,00	3	22579	25,71
UNF 9/16	18		100	22	11,00	9,00	3	70543	31,60
UNF 5/8	18		100	22	12,00	9,00	3	70537	35,55
UNF 3/4	16		110	25	14,00	11,00	3	70534	45,50
UNF 7/8	14		125	25	18,00	14,50	3	70540	57,24

Ref. 3224 bajo demanda / upon request / sur demande

Ref. **3204**

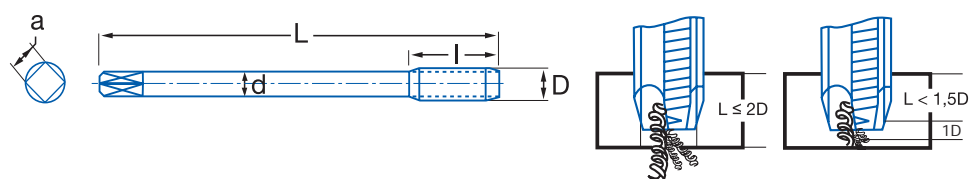
MACHO RECTO MÁQUINA UNF-SAE

UNF-SAE Machine Straight Tap
Taraud Droit Machine UNF-SAE



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 374	B 3,5-5h	Tol. 2B		α $10-14^\circ$
--------------	------------	-------------	------------	--	---------------------------



Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	1.2	6-10
3	3.1	7-10
	3.2	4-7
5	5.1	5-8
	5.2	8-12
6	6.1	15-35
	6.2	14-20
	6.3	12-15

Vc= m/min.



UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
UNF 1/4	28		80	15	4,50	3,40	3	75744	17,29
UNF 5/16	24		90	18	6,00	4,90	3	75751	19,90
UNF 3/8	24		90	20	7,00	5,50	3	62933	20,31
UNF 7/16	20		100	20	8,00	6,20	3	70461	29,39
UNF 1/2	20		100	22	9,00	7,00	3	70465	31,31
UNF 9/16	18		100	22	11,00	9,00	3	70467	38,41
UNF 5/8	18		100	22	12,00	9,00	3	70468	43,24
UNF 3/4	16		100	25	14,00	11,00	3	70470	55,39
UNF 7/8	14		125	24	18,00	14,50	3	59872	61,73
UNF 1"	12		140	26	18,00	14,50	3	59873	80,88

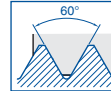
Ref. 3204 bajo demanda / upon request / sur demande

Ref. **3244**

MACHO HELICOIDAL MÁQUINA UNF-SAE

UNF-SAE Machine Spiral Tap

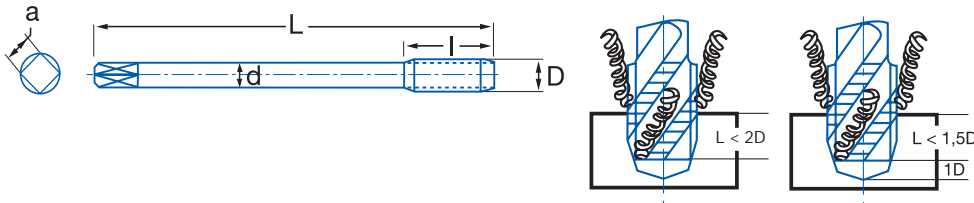
Taraud Hélicoïdal Machine UNF-SAE



Rosca americana unificada cilíndrica
Unified Thread Standard
Filetage unifié

HSSE 5%Co	DIN 374	C 2-3h	Tol. 2B	35°	α 10° ± 2
--------------	------------	-----------	------------	-----	---------------------

Material		Vc
Grupo	Sub.	5%Co
1	1.1	6-10
	3.1	7-10
3	3.2	4-7
	5.1	5-8
5	5.2	8-12
	6.1	15-35
6	6.2	14-20
	6.3	12-15



Vc= m/min.

UNC	Hilos Threads	Filets	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
UNF 5/16	24		90	12	6	4,90	3	70459	28,29
UNF 3/8	24		90	13	7	5,50	3	70471	32,54
UNF 7/16	20		100	15	8	6,20	3	70479	42,78
UNF 1/2	20		100	16	9	7,00	3	70474	45,53
UNF 9/16	18		100	17	11	9,00	3	70480	56,36
UNF 5/8	18		100	19	12	9,00	3	70477	62,97
UNF 3/4	16		110	21	14	11,00	4	70476	80,55
UNF 7/8	14		125	23	18	14,50	4	70473	123,21

Ref. 3244 bajo demanda / upon request / sur demande